

TEST REPORT -	POLY 90
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			COMP MFR	U90001Y 8063
Complies to	ASTM D2000 M6BG910 A14 B14	EO14 EO34		
Colour	YELLOW			
Temp range	-40C TO +80C			
	PRESS CURE 170C FOR 10 MINS			
	POST CURE 120C FOR 1 HR	Requirement		Result
Properties	Hardness Shore A	90 +/- 5	5	92
	Tensile Strength MPA	10	)	15.4
	Elongation %	100	)	123
	Specific Gravity			1.219
Heat Resistance	100C FOR 70 HRS			
	Hardness Change	+15	5	+1
	Tensile Strength Change	-20	)	-2
	Elongation Change	-40	)	-11
Compression Set	100C FOR 22 HRS	25	5	20
Fluid Resistance Test	NO.1 Oil Immersion @ 100C FOR 70 HRS			
	Change in Hardness, Max Points	-5~+15	5	- 4
	Tensile Strength Change %	-25	5	- 17
	Elongation Change %	-45	5	-37
	Change in Volume	-10~+5	5	+ 1.9
Fluid Resistance Test	Resistance Test NO.3 Oil Immersion @ 100C FOR 70 HRS			
	Change in Hardness, Max Points	0~-15	5	- 10
	Tensile Strength Change %	-45	5	-35
	Elongation Change %	-45	5	-44
	Change in Volume %	0~+35	5	+ 25

Please note that these results are for reference purposes only and Supaseal makes no warranty, expressed or implied, that parts manufactured from this compound will perform satisfactorily in the customer's application. It is the customers responsibility to test and evaluate parts prior to use.

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